



TURBOCHARGER INSTALLATION

Technical Bulletin

The purpose of this technical bulletin is to provide specialized information regarding your turbocharger installation. To help you achieve a successful installation, simply follow these recommendations.

FIVE RECOMMENDATIONS FOR AN EFFECTIVE TURBOCHARGER INSTALLATION



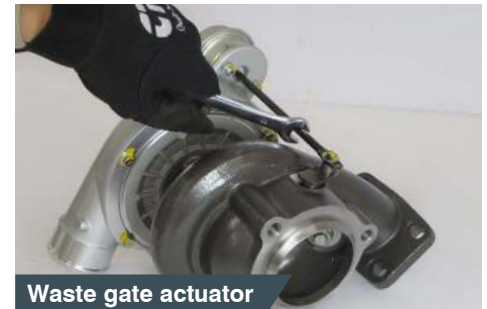
Actuator body, rod or hose

1. Do not hold the turbocharger from the waste gate actuator body, rod or hose.



Inlet port passage

3. Do not allow debris or dirty oil into the turbocharger.



Waste gate actuator

5. Do not adjust or tamper the waste gate actuator.



Turbocharger unit

2. Do use **extreme care** not to drop the turbocharger unit. Even the slightest bend of the shaft, not visible to the naked eye, will cause vibrations. This could damage the turbocharger and potentially cause damage to the rest of the engine.



Actuator body, rod or hose

4. Do not use any other type of Liquid Gasket. Always use the new liquid gasket included with the turbocharger.

*Please note 40% of our turbochargers come with a waste gate actuator. The other 60% do not have this component. Recommendations 1 & 5 apply only for Turbochargers with waste gate actuator.

**Always refer to your manufacturer's service manual for your engine to confirm the correct information.